# **CATERPILLAR®**

# 3512B

# MARINE PROPULSION



Image shown may not reflect actual Engine

# **SPECIFICATIONS**

## V-12, 4-Stroke-Cycle-Diesel

| Displacement                 | 51.75 L (3,157.98 in <sup>3</sup> ) |
|------------------------------|-------------------------------------|
| Rated Engine Speed<br>Bore   | 170.0 mm (6.69 in)                  |
| Stroke                       | 190.0 mm (7.48 in)                  |
| Aspiration                   | Turbocharged-Aftèrcooled            |
| Governor                     |                                     |
| Cooling System               |                                     |
| Weight, Net Dry (approx.)    |                                     |
| Refill Capacity              | ,                                   |
| Cooling System (engine or    | nly) 156.8 L (41.4 Gal)             |
| Lube Ŏil Śystem (refill)     | ́ 613.2 L (162.0 gal)               |
| Oil change Interval          | 1000 hrś                            |
| Caterpillar Diesel Engine (  | Oil 10W30 or 15W40                  |
| Deep Sump Oil Pan            |                                     |
| Rotation (from flywheel end) | Counterclockwise                    |
| Flywheel and Flywheel Housin |                                     |
| Flywheel Teeth               |                                     |

# STANDARD ENGINE EQUIPMENT

#### Air Inlet System

Corrosion resistant separate circuit aftercooler core, regular duty air cleaners with service indicator, dual turbochargers

### **Cooling System**

Auxiliary fresh water pump, centrifugal non-self-priming auxiliary sea water pump, gear driven centrifugal jacket water pump, expansion tank, engine oil cooler, thermostats and housing

#### **Control System**

Dual Caterpillar A-III electronic engine control, Electronic Unit Injection fuel system, rigid wiring harness ADEM II electronic monitoring system with customer

#### **Exhaust System**

Dry gas-tight exhaust manifolds with thermo-laminated heat shields, dual turbochargers with watercooled bearings and thermo-laminated heat shields, vertical exhaust outlet

## **Fuel System**

Electronically controlled unit injectors, RH fuel filter with service indicators, fuel transfer pump

#### Instrumentation

Engine mounted instrument panel with four position switch, alarm horn, overspeed shutdown notification light, emergency stop notification light, secondary ECM "Ready" light, secondary ECM "Active" light, graphical display unit for analog or digital display of: oil and fuel pressure, oil and fuel filter differential, system DC voltage, exhaust and water temperature, air inlet restriction, service meter, engine speed, fuel consumption (total and instantaneous)

### **Lube System**

Top mounted crankcase breather, RH oil filter with service indicators, RH oil level gauge, RH oil filler, gear type oil pump, deep sump oil pan

#### **Mounting System**

Ledge type engine mounting rails

## **Power Take-Offs**

Accessory drive on lower RH and lower LH, two-sided front housing

#### **Protection System**

ADEM II electronic monitoring system with customer programmable engine deration strategies, emergency stop push button

#### General

Vibration damper and guard, Caterpillar yellow paint, lifting eyes (Engines for heat exchanger cooling do NOT include heat exchanger. Keel cooling conversion available.)

#### **ISO Certification**

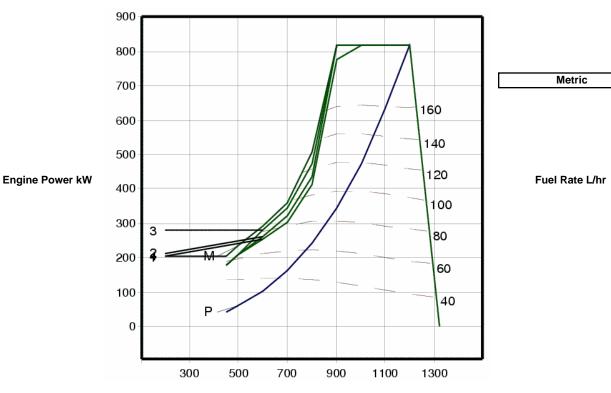
Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities

1115 mhp (1100 bhp) 820 bkW

# **PERFORMANCE CURVES**

# **A-RATING - DM6890-01**

# Aftercooler Temperature 30° C (86° F)



**Engine Speed rpm** 

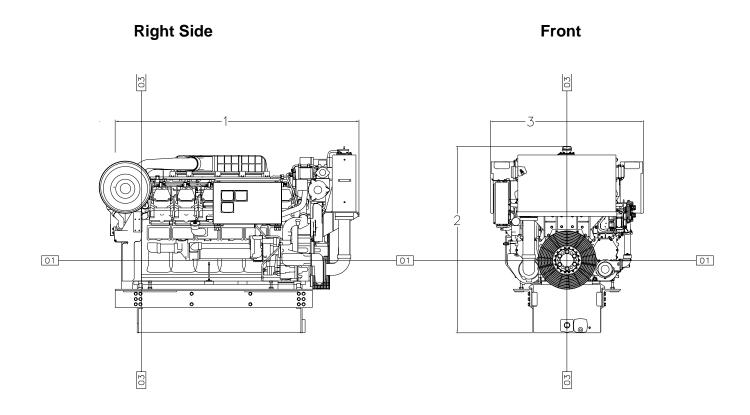
| Engine<br>Speed rpm | Engine<br>Power kW | Engine<br>Torque N·m | BSFC<br>g/kW-hr | Fuel Rate<br>L/hr | Engine<br>Speed rpm | Engine<br>Power kW | Engine<br>Torque N·m | BSFC<br>g/kW-hr | Fuel Rate<br>L/hr |
|---------------------|--------------------|----------------------|-----------------|-------------------|---------------------|--------------------|----------------------|-----------------|-------------------|
| Zone 1 Curve        |                    |                      |                 |                   | Max Limit Cu        |                    |                      |                 |                   |
| 1200                | 820                | 6525                 | 201.5           | 197.0             | 1200                | 820                | 6525                 | 201.5           | 197.0             |
| 1000                | 820                | 7830                 | 206.7           | 202.0             | 1000                | 820                | 7830                 | 206.6           | 201.9             |
| 900                 | 776                | 8234                 | 207.4           | 191.8             | 900                 | 820                | 8700                 | 207.4           | 202.7             |
| 800                 | 414                | 4942                 | 215.8           | 106.5             | 800                 | 506                | 6040                 | 217.7           | 131.3             |
| 600                 | 252                | 4011                 | 243             | 73.0              | 600                 | 293                | 4663                 | 248.1           | 86.7              |
| 450                 | 179                | 3798                 | 270.4           | 57.7              | 450                 | 206                | 4371                 | 280.9           | 69.0              |
| Zone 2 Curve        | 2                  |                      |                 |                   | Prop Demand         | d Curve P          |                      |                 |                   |
| 1200                | 820                | 6525                 | 201.5           | 197.0             | 1200                | 820                | 6525                 | 201.5           | 197.0             |
| 1000                | 820                | 7830                 | 206.6           | 202.0             | 1000                | 474.5              | 4531                 | 211.6           | 119.7             |
| 900                 | 820                | 8700                 | 207.3           | 202.7             | 900                 | 345.9              | 3671                 | 214.9           | 88.6              |
| 800                 | 436                | 5204                 | 216.4           | 112.5             | 800                 | 243                | 2900                 | 221.3           | 64.1              |
| 600                 | 263                | 4186                 | 244.2           | 76.6              | 600                 | 102.5              | 1631                 | 251.9           | 30.8              |
| 450                 | 179                | 3798                 | 270.4           | 57.7              | 450                 | 43.2               | 918                  | 325.7           | 16.8              |
| Zone 3 Curve        |                    |                      |                 |                   |                     |                    |                      |                 |                   |
| 1200                | 820                | 6525                 | 201.5           | 197.0             | 1200                | 820                | 6525                 | 201.5           | 197.0             |
| 1000                | 820                | 7830                 | 206.6           | 201.9             | 1000                | 820                | 7830                 | 206.6           | 201.9             |
| 900                 | 820                | 8700                 | 207.4           | 202.7             | 900                 | 820                | 8700                 | 207.4           | 202.7             |
| 800                 | 473                | 5646                 | 217.3           | 122.5             | 800                 | 506                | 6040                 | 217.7           | 131.3             |
| 600                 | 280                | 4456                 | 245.4           | 81.9              | 600                 | 293                | 4663                 | 248.1           | 86.7              |
| 450                 | 179                | 3798                 | 270.4           | 57.7              | 450                 | 206                | 4371                 | 280.9           | 69.0              |

NOTE: Curve P is a cubic prop demand curve with 3.0 exponent for displacement hulls only.



1115 mhp (1100 bhp) 820 bkW

# **DIMENSIONS**



| Engine Dimensions              |           |           |  |  |  |  |  |
|--------------------------------|-----------|-----------|--|--|--|--|--|
| (1) Length to Flywheel Housing | 2640.7 mm | 103.96 in |  |  |  |  |  |
| (2) Width                      | 1703.0 mm | 67.05 in  |  |  |  |  |  |
| (3) Height                     | 2073.8 mm | 81.65 in  |  |  |  |  |  |
| Weight, Net Dry (approx)       | 7145 kg   | 15,752 lb |  |  |  |  |  |

Note: Do not use for installation design. See general dimension drawings for detail (Drawing # 2339504).

3512B

# MARINE PROPULSION

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# RATING DEFINITIONS AND CONDITIONS

### A Rating (Unrestricted Continuous) -

% Load Factor: 80 to 100 % Time at Rated RPM: up to 80 Typical Time at Full Load: No Limit Typical Hour/Year: 5000 to 8000

Typical Applications: For vessels operating at rated load and rated speed up to 100% of the time without interruption or load cycling (80% to 100% load factor). Typical applications could include but are not limited to vessels such as freighters, tugboats, bottom drag trawlers, or deep river tugboats. Typical operation ranges from 5000 to 8000 hours per year.

#### **Power**

at declared engine speed is in accordance with ISO3046-1:2002E. Caterpillar maintains ISO9001:1994/QS-9000 approved engine test facilities to assure accurate calibration of test equipment. Electronically controlled engines are set at the factory at the advertised power corrected to standard ambient conditions. The published fuel consumption rates are in accordance with ISO3046-1:2002E.

#### **Fuel rates**

are based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (85°F) and weighing 838.9 g/L (7.001 lb/U.S. gal). Additional ratings may be available for specific customer requirements. Consult your Caterpillar representative for additional information.

Performance data is calculated in accordance with tolerances and conditions stated in this specification sheet and is only intended for purposes of comparison with other manufacturer's engines. Actual engine performance may vary according to the particular application of the engine and operating conditions beyond Caterpillar's control.

Power produced at the flywheel will be within standard tolerances up to 49° C (120° F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52° C (125°F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.

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U.S. Sourced

Materials and specifications are subject to change without notice.

The International System of Units (SI) is used in this publication.

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